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## C6000 / C7000 INSTRUCTIONS

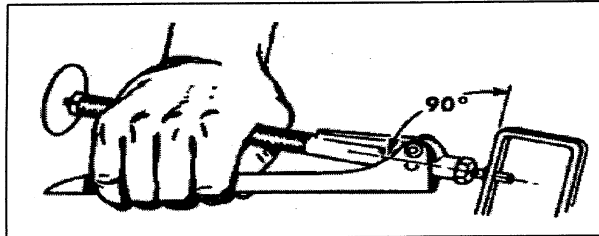
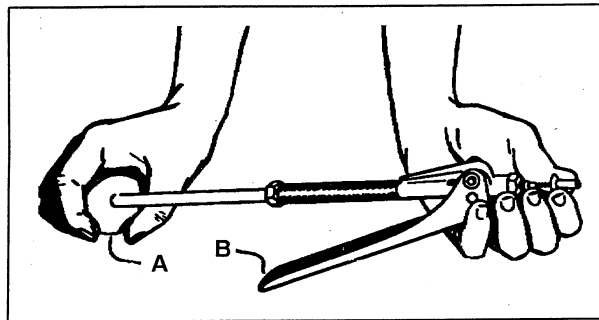
The C6000/C7000 is a hand-operated Rivnut header available for the following standard thread sizes:

RIVNUT - #4 through 1/4" (M3 through M6)

PLUSNUT - #4 through #10 (M3 through M5)

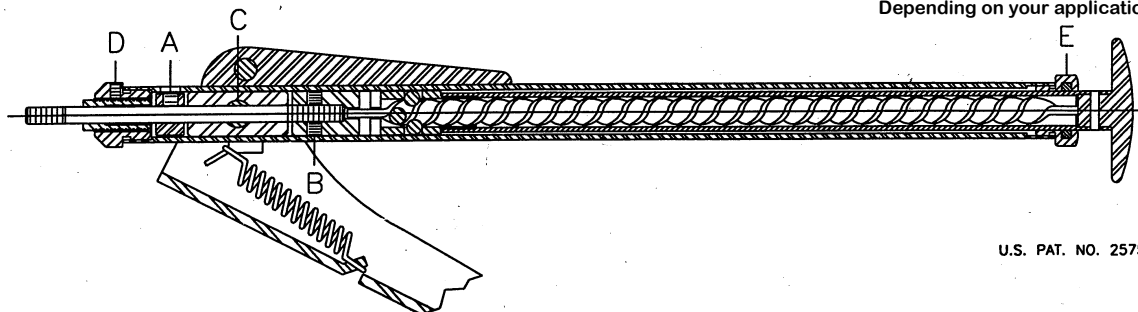
### HOW TO OPERATE

With handle (A) all the way out, place Rivnut fastener on pull-up stud. Hold Rivnut fastener firmly to prevent turning while handle (A) is pushed all the way in. (Push—do not strike.) This spins the stud, engaging all threads in the Rivnut. Place Rivnut in hole, holding tool at right angle to face of work. Squeeze lever (B) until solid resistance is met. Lever will not need to go all the way down. Excessive pressure will strip the threads. Release lever (B) and pull handle (A) all the way out. This will unthread stud from Rivnut.



### HOW TO REPLACE BROKEN OR DAMAGED PULL-UP STUD

1. Unthread anvil sleeve from tool.
2. Loosen 3 set screws at access hole "A."
3. Loosen two set screws at access hole "B" and let key wrench remain in the second set screw to prevent rotation of coupling while stud is being unscrewed.



4. Secure pull-up stud in aluminum or copper jaws of vise and turn entire tool counter-clockwise, unscrewing stud from coupling.
5. Before installing replacement stud, line up hole through cross pin indicated at "C."
6. Slip collar loosely on replacement stud and insert stud through plunger, screwing stud into coupling until end of stud is just past the second set screw hole, then tighten both set screws at "B." (Longer threaded portion of stud goes into tool.)
7. Tighten 3 set screws in collar through access hole "A."
8. Replace anvil and sleeve and tighten set screw "D" after anvil is properly adjusted for Rivnut fastener length as shown on other side of page.

**NOTE:** Changing to pull-up stud of another thread size requires change of adjustable anvil, pull-up stud, collar and coupling. Follow above replacement procedure, except nut "E" must be loosened to remove operating screw and slide from tool handle to replace coupling. See drawing, other side of page.

**OILING:** An occasional drop or two of heavy oil (SAE-20-30) on the operating screw (Part No. 69-1008) and a drop of light oil on slide (Part No. 69-1006) at bushing (Part No. 50-5001) will keep tool operating smoothly. (See parts drawing, opposite side of sheet.)

### OPERATING RANGE

C-6000 (Rivnut)	#4 (M3)	#6 (M4)	#8	#10 (M5)	1/4" (M6)
Aluminum					
Brass & Steel					
Stainless Steel					
C-7000 (Plusnut)	#4 (M3)	#6 (M4)	#8	#10 (M5)	1/4" (M6)
Aluminum					
Brass & Steel					
Stainless Steel					

Recommended  Adequate but borderline strength  
recommend power tool  
Depending on your application

U.S. PAT. NO. 2575479

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[www.RivetNutUSA.com](http://www.RivetNutUSA.com)

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Request your quote with Rivet Nut USA (an operating division of Cardinal Components, Inc.)

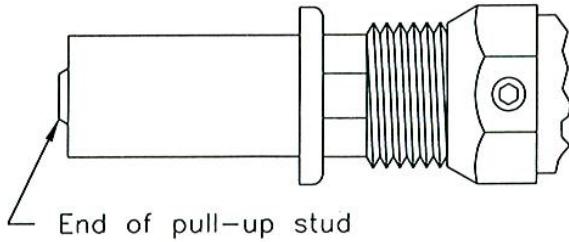
Cardinal Components, Inc. is your authorized preferred specialty fastener distributor.



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## C6000 / C7000 INSTRUCTIONS & PARTS LIST

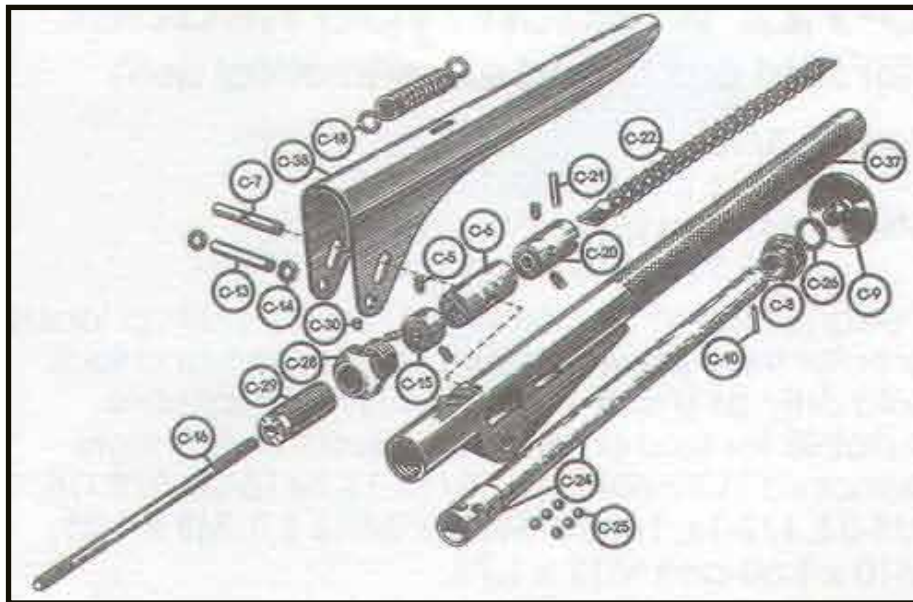
### ADJUSTING ANVIL TO SUIT FASTENER LENGTH



Threads may be deformed or stripped if the pull-up stud does not engage all threads in the fastener. Speed Headers and all power tools have pull-up studs or anvils which can be adjusted easily to suit the part length. The sketch demonstrates proper relation between face of anvil and end of pull-up stud. The point of the pull-up stud should extend just beyond the end of the fastener.

### PARTS FOR C6000/C7000 SPEED HEADER

When ordering a tool or part, always specify thread size.



Part No. Unified	Part No. Metric	Name	Quantity	Part No. Unified	Part No. Metric	Name	Quantity
C-5	C-5	Set screws No. 8/32 x 1/8"	5	C-20	C-20	*Coupling	1
C-6	C-6	Plunger	1	C-21	C-21	Pin	1
C-7	C-7	Cross pin	1	C-22	C-22	Operating Screw	1
C-8	C-8	Slide Bushing	1	C-24	C-24	Operating Slide & Nut	1
C-9	C-9	Knob	1	C-25	C-25	3/16" Hardened Steel Balls	6
C-10	C-10	Knob pin	1	C-26	C-26	"O" Ring	1
C-13	C-13	Hinge pin	1	C-28	C-28	Adjustable Anvil Sleeve	1
C-14	C-14	Washer for C-13	2	C-29	C-41	*Adjustable Anvil	1
C-15	C-39	*Collar	1	C-30	C-30	Set Screw	1
C-16	C-40	*Pull-up stud	1	C-31	C-31	Handle	1
C-18	C-18	Spring	1	C-32	C-32	Squeeze Handle	1

\*These parts must be changed for each different thread size RIVNUT. Add thread size to Part No. Example--C39-M4, collar

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