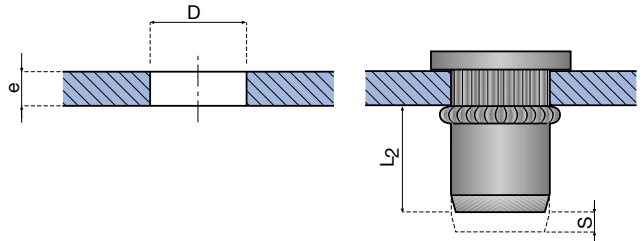
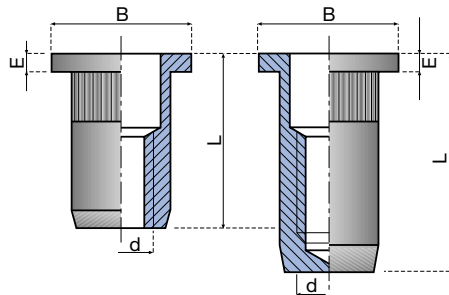


**RIVKLE® Steel blind rivet nuts/
Extending the RIVKLE® plus range**

Round body, linear knurls in grip range, flat head

Types 233 07 open and 233 27 closed



Advantages:

- increased turning resistance
- suitable for soft components (aluminium, plastic,...)
- high crimping force
- screw length can be varied (open end)
- splash-proof (closed end)

For the products shown in Blue we recommend the use of **RIVKLE® plus 233 07**, page 14.

d	Thickness e	Hole D ^{+01/0}	B	E	S*	L	Open B 70 300			Closed B 70 300		
							L ₂ *	Product code	L	L ₂ *	Product code	
M3	0.75 – 1.00	5	7	1.0	S = 2.2-e	8.8	6.0	2330 703 0100	13.1	10.3	2332 703 0100	
	1.00 – 1.75	5	7	1.0	S = 3-e	9.6	6.0	2330 703 0175	13.9	10.3	2332 703 0175	
	1.75 – 2.50	5	7	1.0	S = 3.7-e	10.4	6.0	2330 703 0250	14.7	10.3	2332 703 0250	
	2.50 – 3.25	5	7	1.0	S = 4.6-e	11.2	6.0	2330 703 0325	15.5	10.3	2332 703 0325	
M4	0.75 – 1.00	6	8	1.0	S = 2.2-e	9.2	6.3	2330 704 0100	14.2	11.3	2332 704 0100	
	1.00 – 1.75	6	8	1.0	S = 3-e	10.0	6.3	2330 704 0175	15.0	11.3	2332 704 0175	
	1.75 – 2.50	6	8	1.0	S = 3.7-e	10.8	6.3	2330 704 0250	15.8	11.3	2332 704 0250	
	2.50 – 3.25	6	8	1.0	S = 4.6-e	11.6	6.3	2330 704 0325	16.6	11.3	2332 704 0325	
M5	0.50 – 1.00	7	10**	1.0	S = 3-e	12.0	8.0	2330 705 0010	17.6	14.6	2332 705 0100	
	1.00 – 2.00	7	10**	1.0	S = 4-e	13.0	8.0	2330 705 0020	18.7	14.6	2332 705 0200	
	2.00 – 3.00	7	10**	1.0	S = 5-e	14.0	8.0	2330 705 0030	19.8	14.6	2332 705 0300	
	3.00 – 4.00	7	10**	1.0	S = 6-e	15.0	8.0	2330 705 0040	20.9	14.6	2332 705 0400	
M6	0.70 – 1.50	9	13**	1.5	S = 3.5-e	14.5	10.0	2330 706 0015	22.0	17.0	2332 706 0150	
	1.50 – 3.00	9	13**	1.5	S = 5-e	16.0	10.0	2330 706 0030	23.6	17.0	2332 706 0300	
	3.00 – 4.50	9	13**	1.5	S = 6.5-e	17.5	10.0	2330 706 0045	25.2	17.0	2332 706 0450	
M8	1.00 – 2.00	11	16**	1.5	S = 5-e	17.0	10.8	2330 708 0020	25.0	18.8	2332 708 0200	
	2.00 – 3.50	11	16**	1.5	S = 6.5-e	18.5	10.8	2330 708 0035	26.5	18.8	2332 708 0350	
	3.50 – 5.00	11	16**	1.5	S = 8-e	20.0	10.8	2330 708 0050	28.0	18.8	2332 708 0500	
M10	1.00 – 1.50	13	16	2.0	S = 4.5-e	20.8	15.0	2330 710 0150	30.7	24.9	2332 710 0150	
	1.50 – 3.00	13	16	2.0	S = 6-e	22.4	15.0	2330 710 0300	32.3	24.9	2332 710 0300	
	3.00 – 4.50	13	16	2.0	S = 7.5-e	24.0	15.0	2330 710 0450	33.9	24.9	2332 710 0450	
	4.50 – 6.00	13	16	2.0	S = 9-e	25.6	15.0	2330 710 0600	35.5	24.9	2332 710 0600	

* Dimensions S and L₂ are indicative values. The difference in length S depends on the material thickness and is used as the setting tool stroke.

** 9 mm in 23327 M5 (closed), 11 mm in 23327 M6 (closed), 14 mm in 23327 M8 (closed).

Dimensions in mm.

Surface treatment: 8µ zinc plated + yellow passivated.

Other dimensions and variants can be supplied on request.

Sales@RivetNutUSA.com

Request your quote with Rivet Nut USA (an operating division of Cardinal Components, Inc.)

Cardinal Components, Inc. is your authorized preferred specialty fastener distributor.

ISO 9001 CERTIFIED
www.RivetNutUSA.com

(800) 236-3200