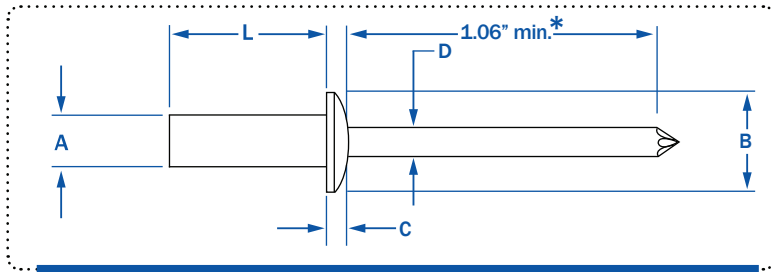


# RIVETKING® ABA-CE SERIES • ALL ALUMINUM RIVETS • CLOSED END

ALL ALUMINUM-DOME HEAD • CLOSED END BLIND RIVET



RIVET: DOME HEAD, POLISHED, 1100 ALUMINUM  
 MANDREL: POLISHED, ALUMINUM  
 IFI-126 Grade 9

Closed End Rivets are used when a weather proof/leak proof seal is needed. Its completely closed end design prevents liquids, moisture, air and other contaminants from entering the riveted hole and/or the rivet itself. The RivetKing® Closed End rivet design guarantees the mandrel head is fully retained within the rivet. RivetKing® Aluminum/Aluminum Closed End rivets are bright polished for aesthetics and to prevent oxidation. The Aluminum Rivet / Aluminum Mandrel configuration is corrosion resistant.



PART NUMBER	RIVET SIZE	GRIP RANGE		LENGTH MAX	HEAD DIA NOM.	HEAD HEIGHT NOM.	MANDREL DIA NOM.	HOLE SIZE MIN - MAX	SHEAR LBS.F	TENSILE LBS.F	WEIGHT / M LBS/M							
		MIN	MAX															
ABA - 41 - CE	1/8"	.020	.062	.297	.250	.040	.076	.129 - .133 (#30)	100	110	1.2							
ABA - 42 - CE		.063	.125	.360								1.3						
ABA - 43 - CE		.126	.187	.422									1.3					
ABA - 44 - CE		.188	.250	.485										1.4				
ABA - 45 - CE		.251	.312	.547											1.5			
ABA - 46 - CE		.313	.375	.610												1.6		
ABA - 48 - CE		.376	.500	.735													1.7	
ABA - 410 - CE		.501	.625															1.8
ABA - 412 - CE		.626	.750															
ABA - 52 - CE	5/32"	.020	.125	.375	.312	.050	.095	.160 - .164 (#20)	130	160	2.0							
ABA - 53 - CE		.126	.187	.437								2.0						
ABA - 54 - CE		.188	.250	.500									2.1					
ABA - 55 - CE		.251	.312	.562										2.2				
ABA - 56 - CE		.313	.375	.625											2.2			
ABA - 58 - CE		.376	.500	.750												2.3		
ABA - 510 - CE		.501	.625														2.4	
ABA - 62 - CE		.020	.125	.406														2.8
ABA - 63 - CE		.126	.187	.468														
ABA - 64 - CE	3/16"	.188	.250	.531	.375	.060	.114	.192 - .196 (#11)	210	250	3.4							
ABA - 66 - CE		.251	.375	.656								4.0						
ABA - 68 - CE		.376	.500	.781									4.4					
ABA - 610 - CE		.501	.625	.906										4.9				
ABA - 612 - CE		.626	.750	1.026											5.5			
ABA - 614 - CE		.751	.875													6.1		
ABA - 616 - CE		.876	1.000														6.8	



3/32" and 1/4" Diameter Rivets can be quoted on request.

