RIVETING TOOL MANUAL

High Performance Pneumatic Riveting Tool for 4.0 (5/32), 4.8 (3/16), 6.4 (1/4) mm Rivets



TOOL SPARE PARTS CATALOG

Cardinal Model #9030

ISO 9001 ISO CERTIFIED 800.236.3200 - sales@rivetnutusa.com

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A division of Cardinal Components, Inc.

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Fasteners & Tools

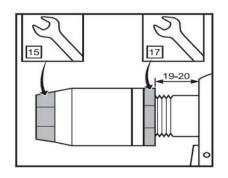


Fig. 3

3.3. General maintenance

General maintenance should be performed after about 500 000 strokes or once every three years. The tool must be completely disassembled and all seals and worn parts must be replaced. This repair may be carried out by an authorized technician only or a person trained by the manufacturer or supplier.

4. SPARE PARTS

4.1. Ordering

Order the spare parts from Cardinal Components @ 800-236-3200 or sales@rivetnutusa.com.

The order must contain:

- a) tool serial number
- b) number of ordered part
- c) number of pieces
- d) name of your company and precise address
- e) your tax identification number and identification number

4.2. List of quickly expendable parts

Nose-piece 5	RK9000-BP1-4
Nose-piece 6	RK9000-BP1-5
Nose-piece 6,4	RK9000-BP1-6
Nose-piece 6,4 Monobolt	RK9000-BP1-7
Clamping sleeve	RK9000-BP3
Set of jaws	RK9000-BP2
Conduit suction complete	RK9000LS-BP6
Conduit suction	RK9000LS-BP7
"O" ring 7,1/1,6	RK9000-BP8

Spring of jaw pusher	RK9000-BP9
Jaw pusher	RK9000MLS-BP10
Scraper ring	RK9000-BP4
Nut HP	RK9000-BP5
Hood	RK9000LS-BP41
Mandrel container	RK9000LS-BP42

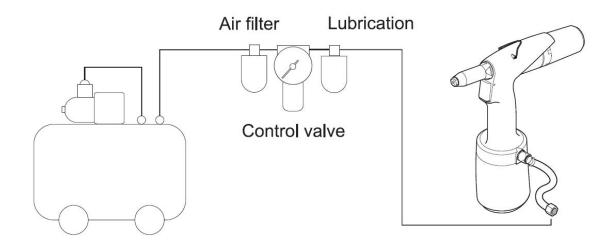
5. STORAGE

The pneumatic-hydraulic tool embedded in a shipping container must be stored in environment with relative humidity to 70% and temperature ranging from +5°C to +40°C, without aggressive evaporation of salts, acids and caustics.

6. COMPLETE TOOL EQUIPMENT

Replaceable nose-pieces located in a plastic plate & Operations manual.

7. OPERATIONS AND WARRANTY CONDITIONS



For reliable function of the tool we recommend to use treated compressed air. Treated

compressed air means compressed atmospheric air bare of solid particles and water, reduced to required pressure and lubricated with anti-corrosive oil.